

Amendments to the Abstract

Please replace the Abstract with the following amended Abstract of the Disclosure:

Abstract of the Disclosure

~~There is provided a~~ A ~~die 1,~~ for molding disc substrates, ~~wherein~~includes, in a stamper~~20,~~ a to-be-held surface ~~33~~ that diverges continuously from an inner circumferential surface~~32~~ of a center hole. ~~31 is formed between the inner circumferential surface 32 and an inner circumferential side head surface 34 by punching the center hole 31,~~ An inner stamper holder~~16~~ that ~~holds~~ holding the inner circumferential side ~~20a~~ of the stamper ~~20~~ includes a cylindrical body portion ~~41~~ and a claw portion~~42,~~ in the claw portion, including a cavity forming surface ~~43~~ that ~~is~~ substantially parallel to the inner circumferential side head surface~~34~~ of the stamper~~20,~~ and a holding surface~~46~~ that ~~diverges~~ diverging tapered toward the cavity ~~in a tapered fashion and holds said~~ holding the to-be-held surface. ~~33 are formed, and, in~~ In the cylindrical body portion~~41,~~ a cylindrical surface ~~47~~ that is opposed to the inner

circumferential surface 32 of the stamper 20 is formed. The die 1 for molding the disc substrates prevents the claw portion 42 of the inner stamper holder 16 from being projected projecting from a transfer surface 35 of the stamper 20 and solves a problem of insufficient strength of the inner circumferential side of the stamper 20.